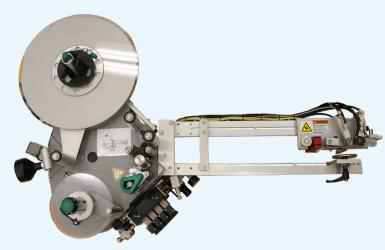


204PRV Degassing Valve Applicator



Accraply's 204 PRV is engineered specifically for the application of pressure relief valves used to release the internal build up of gas pressure in containers or flexible packaging.

The application system and valves are designed to release pressure from airtight packaging and preserve the quality and freshness of the product while keeping contaminants out.

The 204 PRV is extremely flexible and integrates seamlessly with a variety of FFS and Bag pouch making machines including continuous or intermittent form, fill and seal machines. The 204 PRV can be configured to apply many types of pressure-sensitive release valves.



PRODUCE AIRTIGHT PACKAGING WITH PRESSURE RELEASE CAPABILITY THAT PRESERVES PRODUCT FRESHNESS

- Maintains aroma/quality of products that are sensitive to oxygen while degassing, specifically allows coffee to be packaged immediately after grinding
- Enables release of pressure while sealing-out external contaminants
- Delivers the brand experience your customers are expecting (air tight bags, fresh products, no external contamination etc.)



INTEGRATES SEAMLESSLY WITH A VARIETY OF FFS AND BAG POUCH MAKING MACHINES

- Configurations available to integrate with continuous motion film or intermittent motion film depending on customer needs
- Advanced web control and dual stepper drivers enable precise film handling. Industrial design ensures 24/7 operation
- Accurate valve placement is assured - all aspects of the valve application are controlled by the integrated microprocessor including oil insertion into valve, hole punching in the film/ container, and precise valve placement over the hole



CAPABLE OF APPLYING ALL PRESSURE-SENSITIVE RELEASE VALVES ON THE MARKET

- Suitable for applying multiple styles of pressure-sensitive release valves
- Able to apply oiled or non-oiled valve types
- User friendly, rotatable operator interface that enables right or left hand configuration



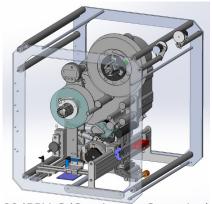
Accraply 204PRV Degassing Valve Applicator

Features:

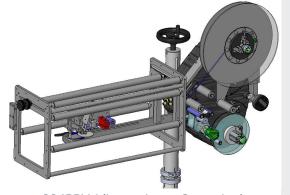
- 405mm [16"] diameter label roll unwind with advanced valve liner tension control
- Stepper drive with custom nip rollers for precise and consistent feed
- Independently driven collapsible rewind for quick, easy removal of the waste liner
- Microprocessor with built-in applicator controls, auto diagnosis and status messages
- Integrated module for oil injection (optional)
- \bullet Intermittent model includes an integrated converging hole punch ϑ applicator
- Continuous model includes an integrated servo hole punch & wipe-on applicator with automatic product speed following

Options:

- Applicator extensions to reach into existing packaging equipment
- Web cage to divert the film path on vertical form, fill & seal machines
- Web brake to stabilize the film on intermittent form, fill & seal machines
- Non-stop supply roll change kit (dual unwind & splice table)
- Non-stop waste roll removal kits (waste cutter or vacuum nozzle)
- Inspection options for missing oil, valves or vent holes
- Alarm package with three color light stack
- IP65 rating for wet or dusty environments



204PRV-C (Continuous Operation)



204PRV-I (Intermittent Operation)

Accraply's Gold Standard of Service

"We commit to deliver the highest level of customer care driven by our passion to provide the best customer experience in everything we do."

MODELS

204PRV-I (Intermittent Operation)

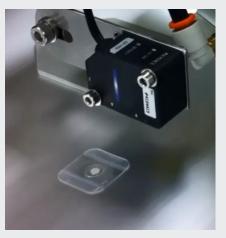
| Application Rate: | Up to 110 valves per minute |
|-------------------|--------------------------------|
| Film Speed: | Applied during the dwell cycle |
| Bag Length: | No limitations |

204PRV-C (Continuous Operation)

| · | | |
|-------------------|-----------------------------|--|
| Application Rate: | Up to 300 valves per minute | |
| Film Speed: | Up to 40M [1,574"]/minute | |
| Bag Length: | 127mm [5"] minimum | |

General Specifications

| Applied Accuracy: | +\- 1.5mm [0.059"] |
|-------------------|---|
| Valve Rolls: | O.D. 405mm [16"] Core: 76.2mm [3"] or 152mm [6"] |
| Electrical | 110VAC, 50/60HZ, 6A, or 240VAC, 50/60 HZ, 3A |
| Operating Temp: | 5 - 40°C [41 - 104°F] |
| Humidity: | 30 - 85% non-condensing |
| Certifications: | CE, TUV/GS, FCC, NRTL (US/ CA), EAC |



Accraply is a leader in the design, manufacture, and support of automated label application systems as well as converting and finishing equipment for the shrink sleeve label and flexible packaging markets.

Accraply | Trine | Stanford | Graham & Sleevit | Harland

